

ABSTRACT

5 A deburring method of removing burrs present on the
surface of a yoke component, made from a low steel carbon
steel, of a voice coil motor for a hard disk drive, includes
a first step of subjecting the yoke component to a barrel
polishing treatment; and a second step of subjecting the
yoke component to at least one of an abrasive grain
10 fluidization treatment, a thermal deburring treatment, a
magnetic polishing treatment, an ultrasonic deburring
treatment, and a water jet deburring treatment.